

خطاهای پی ال سی های سری DVP-S

Error code	explanation
0001	Device S exceeds the usage limit
0002	Misused Label P
0003	KnSm exceeds the usage limit
0102	Misused Label I
0202	Misused MC
0302	Misused MCR
0401	Device X exceeds the usage limit
0403	KnXm exceeds the usage limit
0501	Device Y exceeds the usage limit
0503	KnYm exceeds the usage limit
0601	Device T exceeds the usage limit
0604	T register exceeds the usage limit
0801	Device M exceeds the usage limit
0803	KnMm exceeds the usage limit
0D01	Misused DECO operands
0D02	Misused ENCO operands
0D03	Misused DHSCS operands
0D04	Misused DHSCR operands
0D05	Misused PLSY operands
0D06	Misused PWM operands
0D07	Misused FROM/TO operands
0D08	Misused PID operands
0D09	Misused DHSZ operands
0E01	Device C exceeds the usage limit
0E04	C register exceeds the usage limit

0E05	Misused Operand CXXX of DCNT
0E0F	Index registers E and F exceed the usage limit
0E18	BCD conversion error
0E19	Division error (divisor=0)
0E1A	Component exceeds the usage limit (including E and F error)
0E1B	The root is negative
0E1C	FROM/TO communication error
0F04	D register exceeds the usage limit
0F05	Misused Operand DXXX of DCNT
0F06	Misused SFTR operands
0F07	Misused SFTL operands
0F08	Misused REF operands
0F09	Misused WSFR, WSFL operands
0F0A	Misused TTMR, STMR instructions
0F0B	SORT instruction exceeds the usage times limit
0F0C	TKY instruction exceeds the usage times limit
0F0D	HKY instruction exceeds the usage time limit
1000	Misused ZRST operands
C400	Illegitimate commands
C401	Loop error
C402	Misused LD / LDI instructions
C403	Misused MPS instructions
C404	FOR-NEXT exceeds 6 levels
C405	Misused STL/RET
	Misused SRET/IRET
	Misused MC/MCR
	Misused END/FEND
C407	STL has been used for more than 9 times consecutively
C408	MC/MCR used within STL
	I/P used within STL

C409	STL/RET used within the Subroutine
	STL/RET used within the Interrupt Service Routine
C40A	Misused MC/MCR (Subroutine)
	Misused MC/MCR (ISR)
C40B	MC/MCR does not begin from N0 nor of continuous status
C40C	Misused MC/MCR
C40D	Use I/P incorrectly
C40E	RET does not go after the last FEND instruction
	SRET does not go after the last FEND instruction
C41C	I/O points of the extension unit exceed the limit
C41D	Special extension module exceeds the limit
C41E	Error setting of Ext. module
C41F	Data write in memory failure
C4FF	Invalid instruction
C4EE	END command not existed within the program

خرید انواع PLC دلتا از :

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