

بارمان اتوماسیون سایا

خطاهای پی ال سی دلتا سری SS2	
Error code	explanation
0001	Device S exceeds the usage limit
0002	Label P has been used repetitively or exceeds the usage limit
0003	KnSm exceeds the usage limit
0102	Interrupt Pointer, I, has been used repetitively or exceeds the usage limit
0202	Instruction MC exceeds the usage limit
0302	Instruction MCR exceeds the usage limit
0401	Device X exceeds the usage limit
0403	KnXm exceeds the usage limit
0501	Device Y exceeds the usage limit
0503	Device Y exceeds the usage limit
0601	Device T exceeds the usage limit
0604	T register exceeds the usage limit
0801	Device M exceeds the usage limit
0803	KnMm exceeds the usage limit
0D01	Misused DECO operands
0D02	Misused ENCO operands
0D03	Misused DHSCS operands
0D04	Misused DHSCR operands
0D05	Misused PLSY operands
0D06	Misused PWM operands
0D07	Misused FROM/TO operands
0D08	Misused PID operands
0E01	Component C exceeds the usage limit
0E04	C register exceeds the usage limit
0E05	Misused Operand CXXX of DCNT
0E18	BCD conversion error
0E19	Division error (divisor=0)

0F04	D register exceeds the usage limit
0F05	Misused Operand DXXX of DCNT
0F06	Misused SFTR operands
0F07	Misused SFTL operands
0F08	Misused REF operands
1000	Misused ZRST operands
C400	Illegitimate commands
C401	General circuit error
C402	LD / LDI commands have been used for more than 9 times consecutively
C403	MPS has been used for more than 9 times consecutively
C404	FOR-NEXT over 6 steps and above
C405	STL/RST used between FOR-NEXT
	SRET/IRET used between FOR-NEXT
	MC/MCR used between FOR-NEXT
	END / FEND used between FOR-NEXT
C407	STL has been used for more than 9 times consecutively
C408	MC/MCR used within STL
	I/P used within STL
C409	STL/RET used within the Subroutine
	STL/RET used within the Interrupt Service Routine
C40A	MC/MCR used within the Subroutine,
	MC/MCR used within the Interrupt Service Routine
C40B	MC/MCR does not start from N0 nor of the discontinuous status
C40C	The relative N value of MC/MCR is different
C40D	I/P not used properly
C40E	IRET should not appear following the last FEND command
	SRET should not appear following the last FEND command
C41C	I/O points of the extension unit exceed the limit.
C4EE	END command not existed within the program

خرید انواع پی ال سی دلتا از :

<https://barmanauto.ir/product-category/plc/delta-plc/>